

Progress in CdSeTe absorber and As doping

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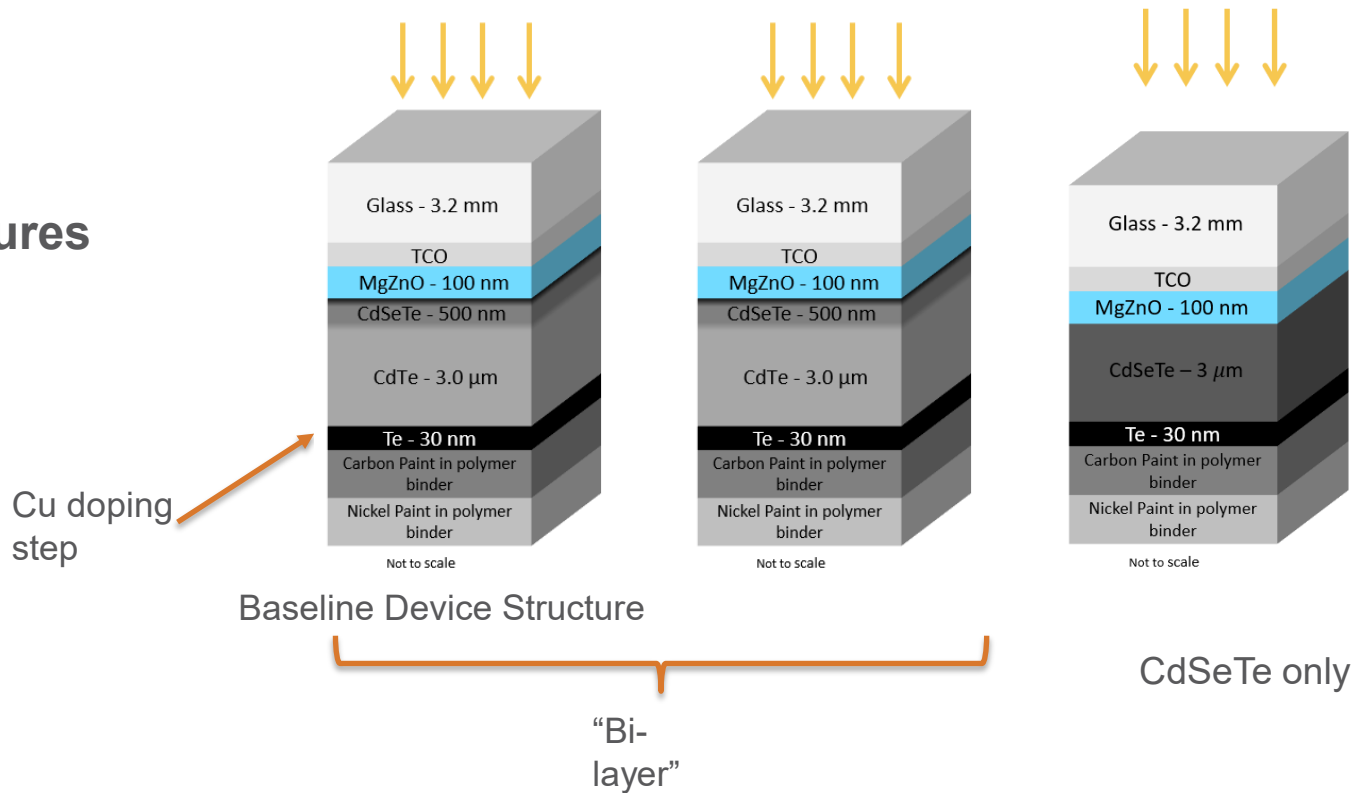


BACKGROUND

1. Research presented here is based on two completed 3-year SETO projects and two completed Ph.D projects of Carey Reich and Adam Danielson.
2. Results on: (i) MZO/CdSeTe interface, (ii) bulk absorber and doping, (iii) back interface and (iv) back contact. Data from optimum process conditions are presented.

Tracking recombination losses

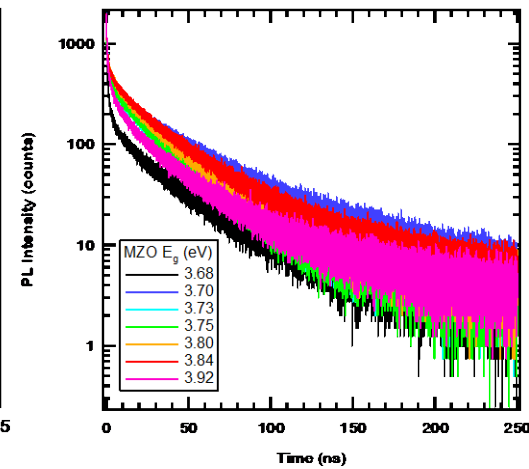
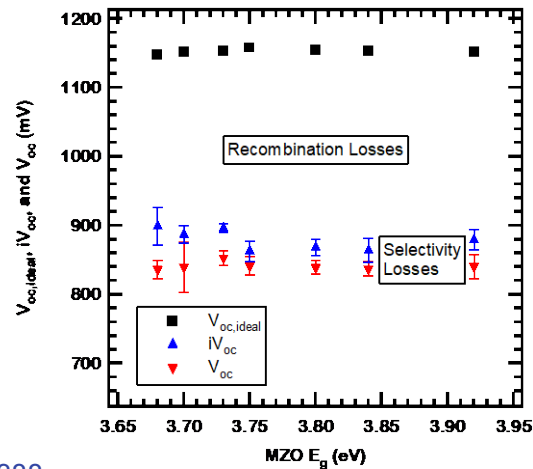
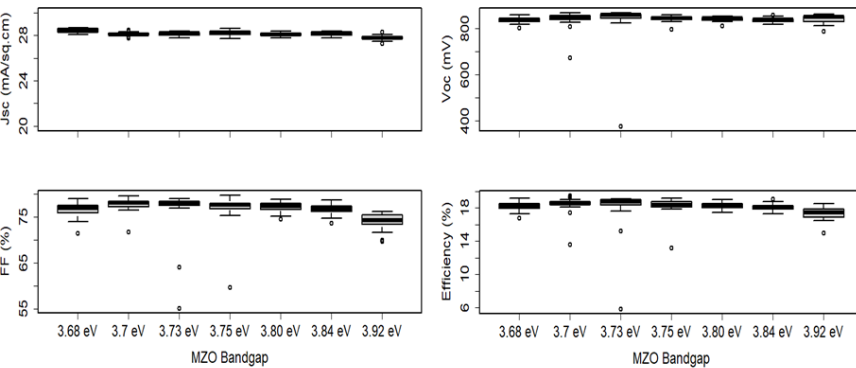
Device Structures



Tracking recombination losses – MgZnO Interface

Baseline structure

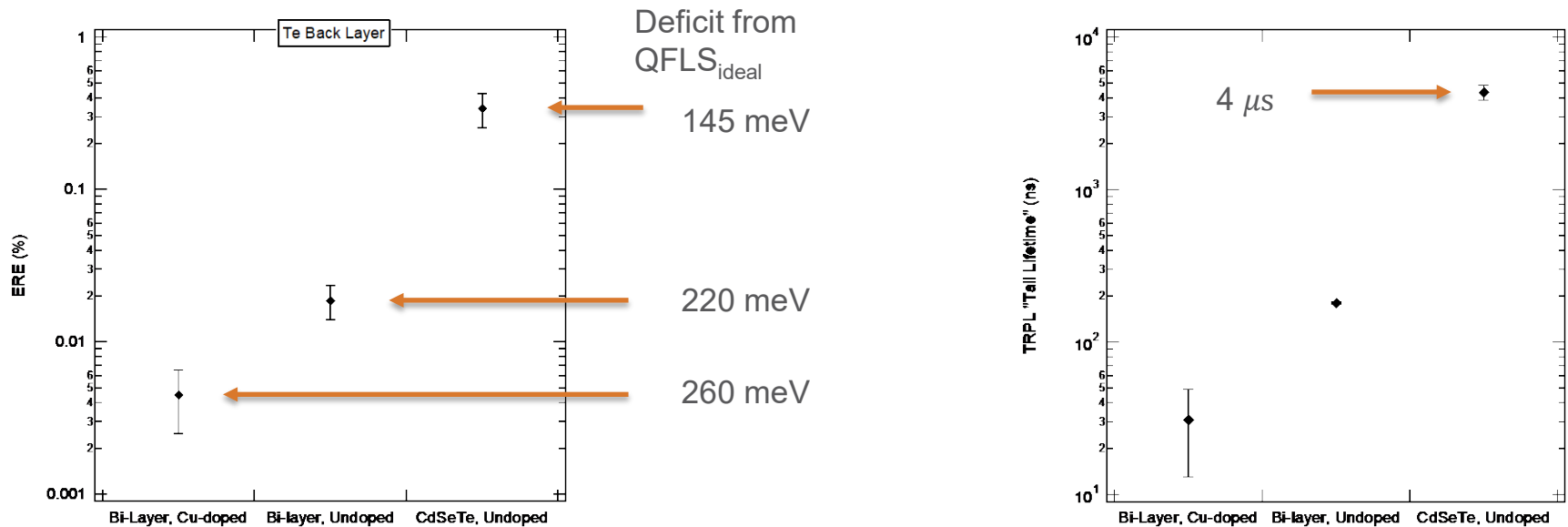
Champion Cells $\eta=18.5\% - 19.5\%$, no AR



Data here presented in: <https://doi.org/10.1016/j.solmat.2021.111388>

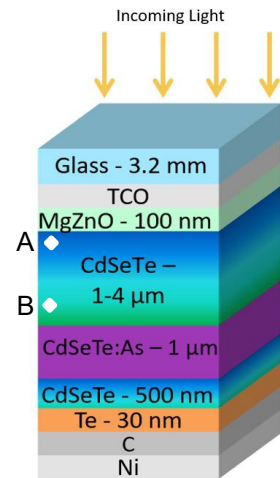
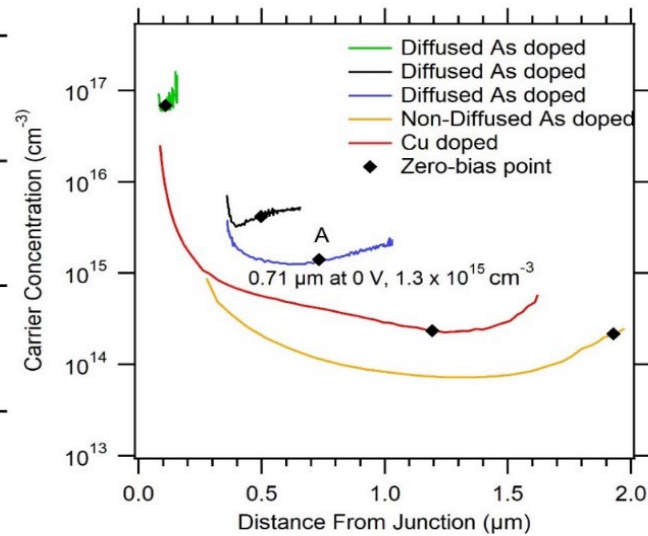
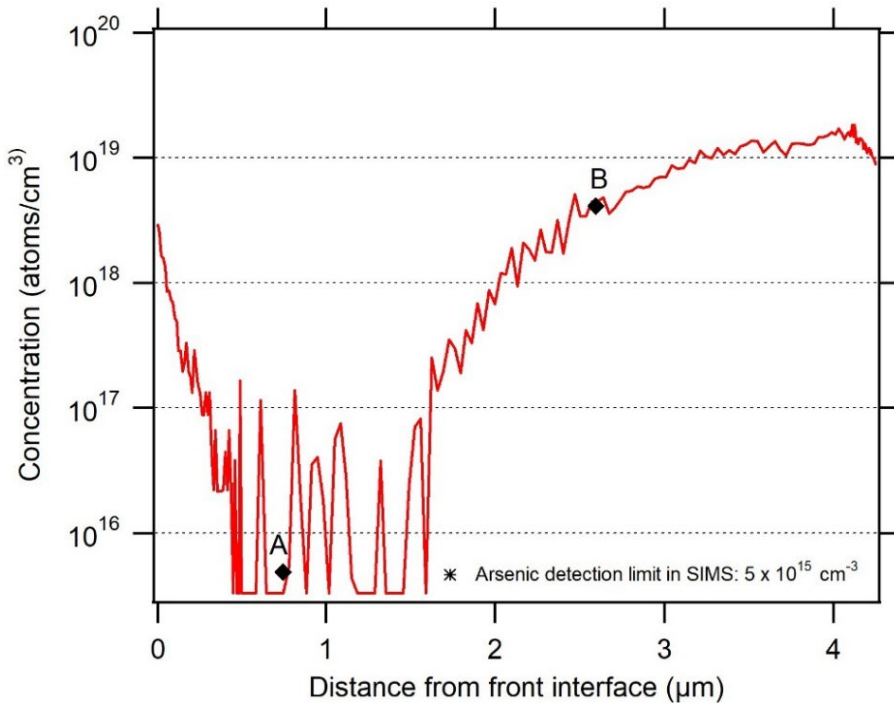
JV shows insignificant differences between devices
CBO has little effect on V_{oc} , recombination as measured by ERE and TRPL
Average lifetime ~55 nsec, S front ~10 cm/sec

Tracking recombination losses – Bulk structure



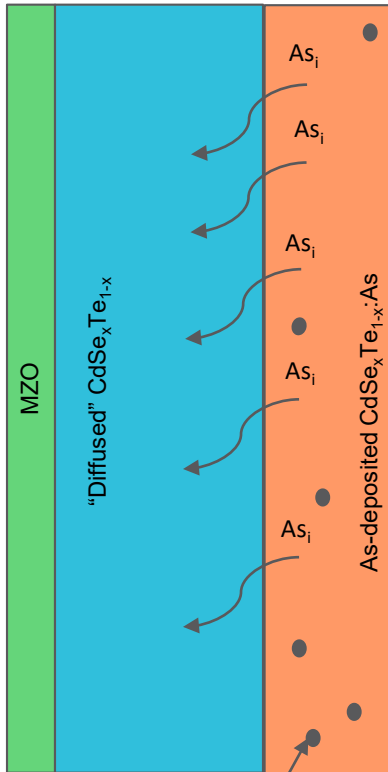
Reduction of implied voltage deficit by removal of Cu doping step and by use of only longer lifetime CdSeTe – total improvement of deficit from baseline ~115 mV. Higher lifetime in CdSeTe seen by CL and DFT modeling, only Te and no back electrode.

As Doping Results: CV/SIMS



Arsenic activation exceeds 25%

Arsenic Doping Mechanism

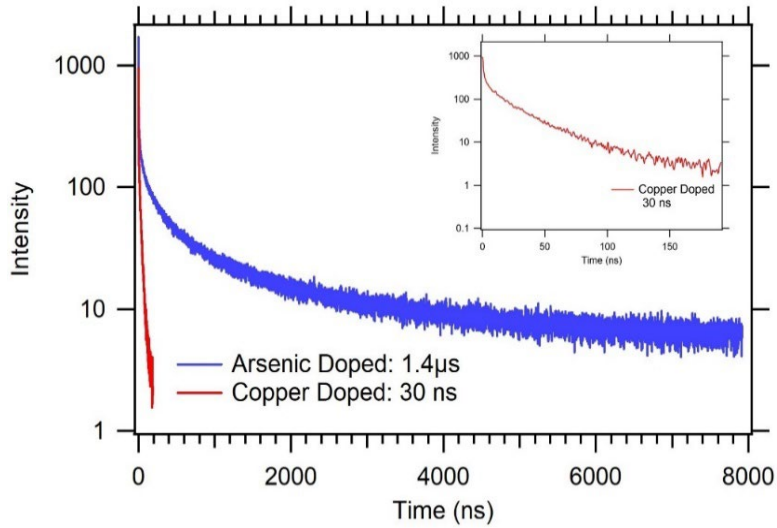


Arsenic clusters/complexes, mostly As_i-As_{te} complex

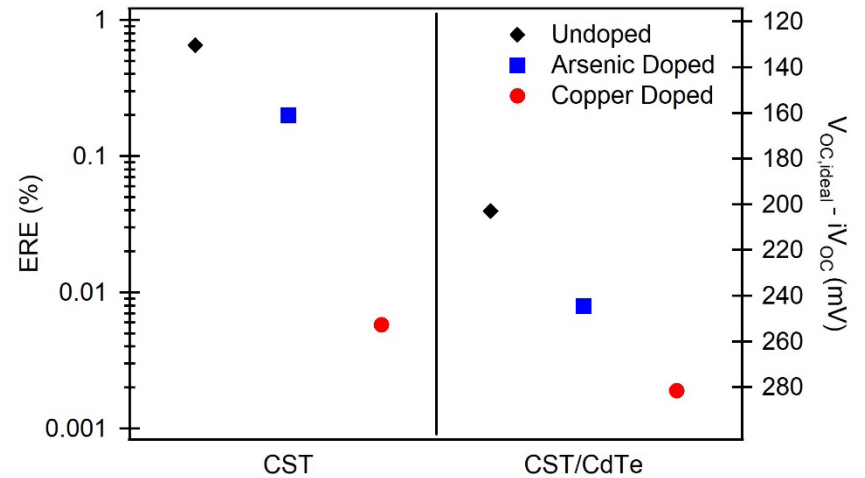
- Arsenic diffusion occurs from as-deposited layer to front $CdSe_xTe_{1-x}$ layer during $CdCl_2$ treatment *
- Only As_i is capable of diffusing into front $CdSe_xTe_{1-x}$
- Higher carrier concentration with $CdSeTe$ than $CdTe$
- Graded doping profile
 - induces upward band bending in “diffused” $CdSe_xTe_{1-x}$ layer
 - Electron reflector
- As-deposited layer retains defects/complexes
 - Low doping activation
 - Recombination prone area

*-Cu doping will not survive $CdCl_2$ treatment

Results: TRPL/ERE



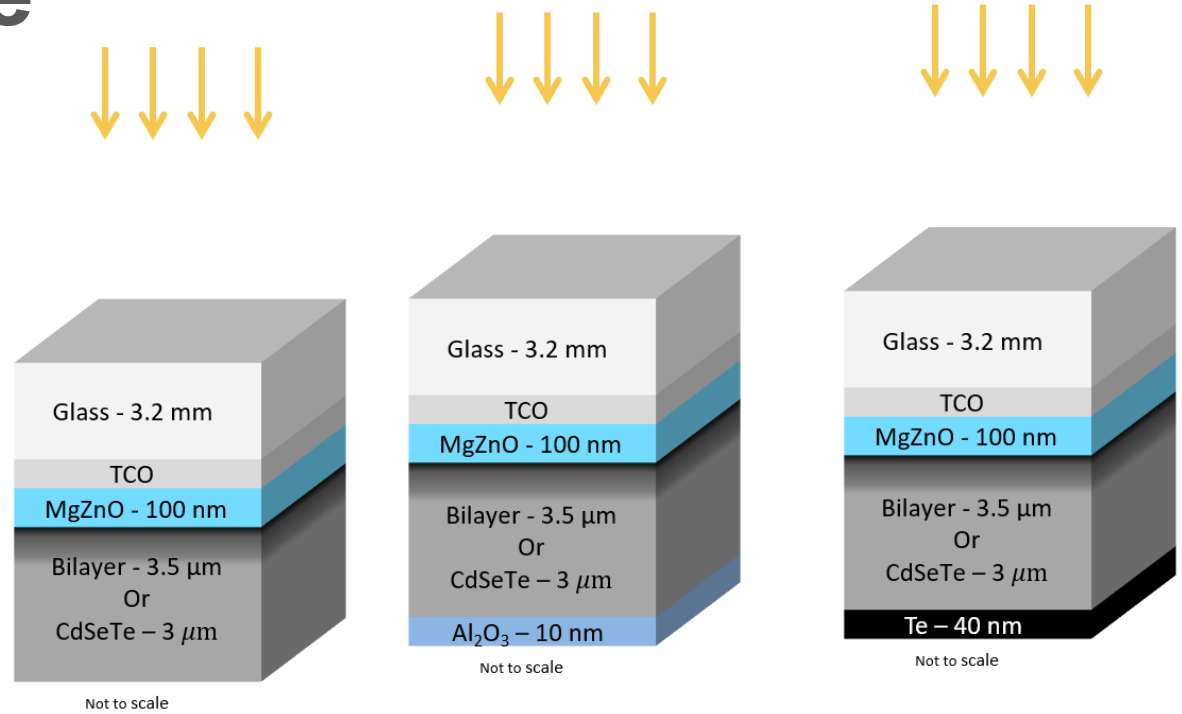
Full Devices



Arsenic doping yields higher lifetime, ERE than Cu

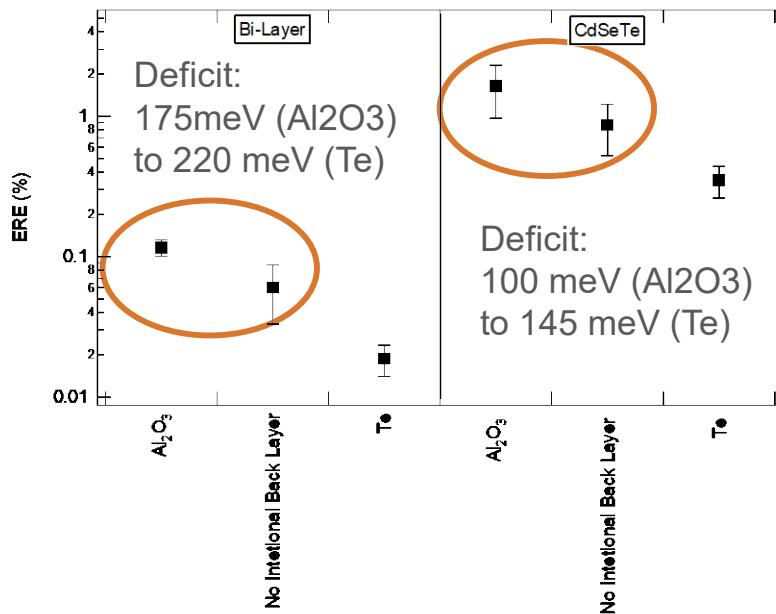
Tracking recombination losses – Rear Surface

Device Structures



Just Films, not devices

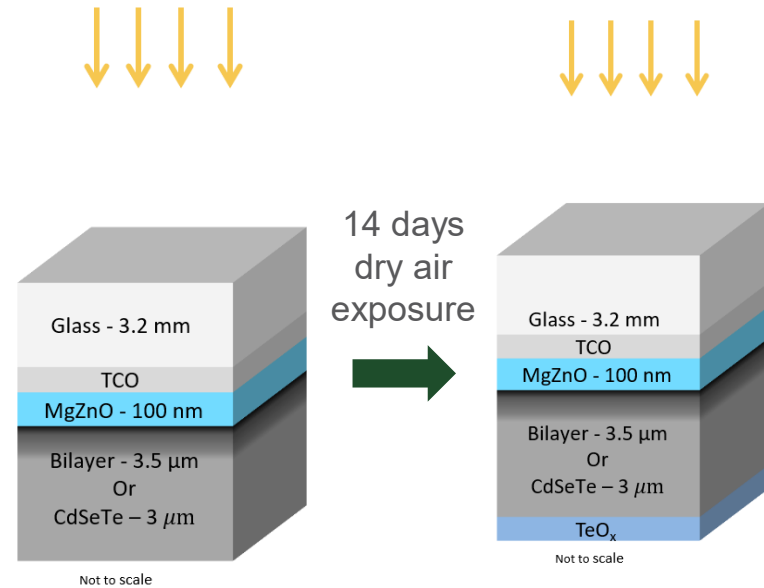
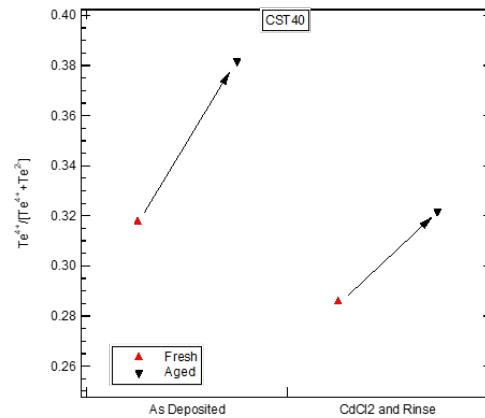
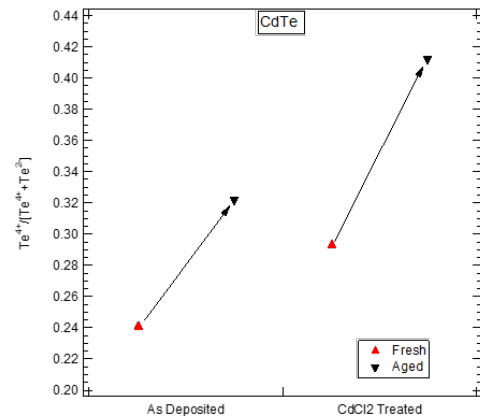
Tracking recombination losses – Rear Surface



- Te contact is detrimental to implied voltage due to its large SRV, as suggested by comparison to a known passivating surface
- *No intentional back layer was better than expected*
 - TeO_x shown to passivate interfaces and can form in air

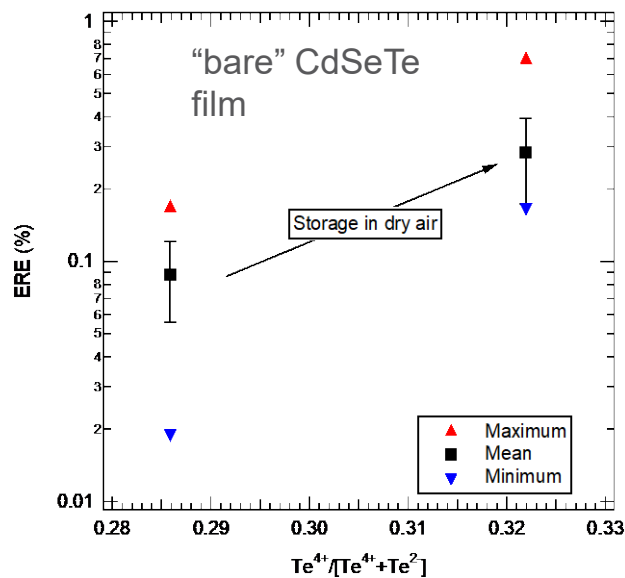
[10.1109/JPHOTOV.2018.2870139, 10.1002/solr.202100173, <https://doi.org/10.1016/j.solmat.2014.10.044>]

Tracking recombination losses – Rear Surface

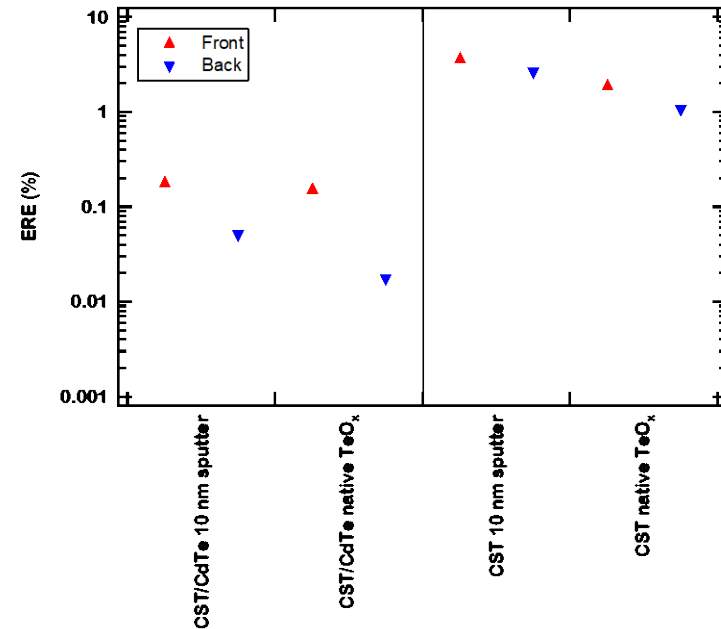


TeO_x is measured after 2 weeks dry air exposure on both CdTe and CdSeTe surfaces

Tracking recombination losses – Rear Surface

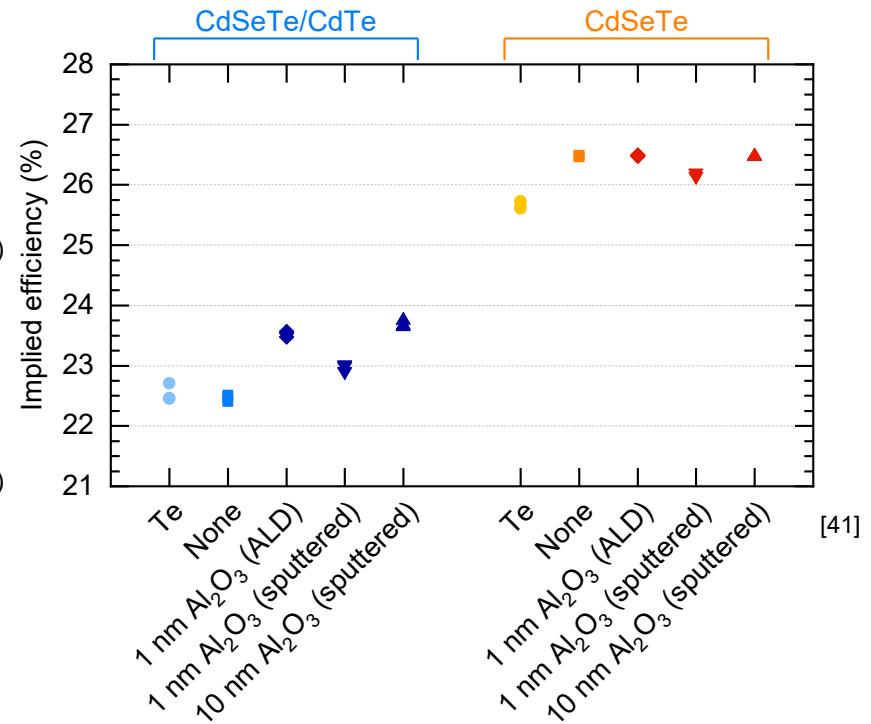
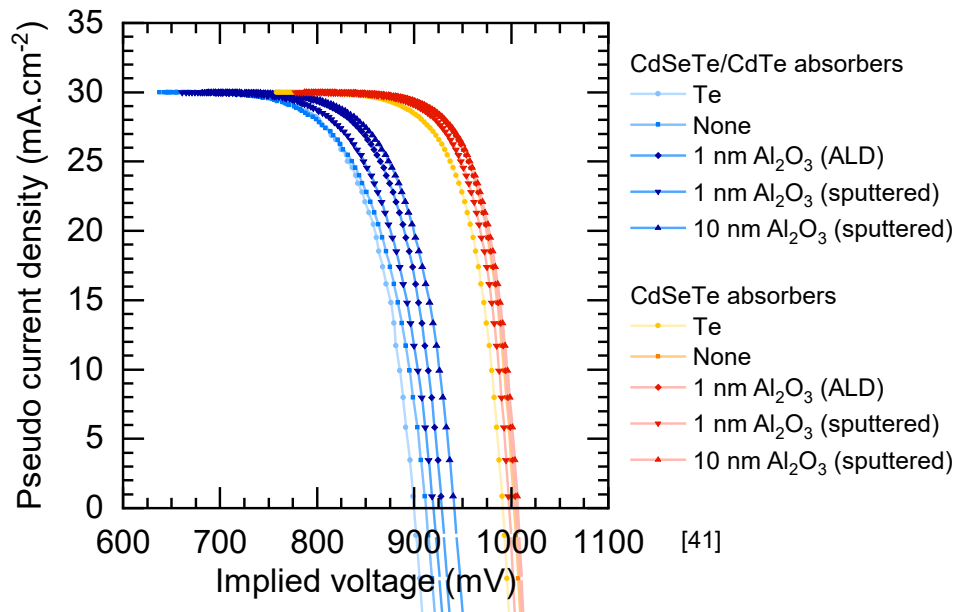


Increasing TeO_x at surface



- ERE increases in correlation with TeO_x fraction after air exposure
- ERE measured from the front and back are in good agreement for CdSeTe – difference in bilayer likely due to CdTe bulk recombination

Implied JV



Implied voltage of ~1 V and Implied Efficiency of > 25%* with CdSeTe-only absorber (*-corrected for sub E_g emission, 26.5% without correction)

CONCLUSIONS

1. MZO/CdSeTe interface has low surface recombination (S estimated ~ 10 cm/sec).
2. CdSeTe-only absorber has the highest lifetime to date (>4 microsecond)
3. Native TeO_x layer passivates back surface (S estimated ~ 10 cm/sec, order of magnitude estimate).

NEXT STEPS

1. Device modeling results show low hole mobility in CdSeTe. Improve hole mobility by processing.
2. Optimize As doping without defective as-deposited layer at the back.
3. Optimize the TeO_x. Explore processing of TeO_x than just native growth.
4. Device simulations suggest hole contact with conduction band above that of the absorber needed.

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Questions?